



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

011404
D205-665-019
Job Sheet 198518



Part No: D205-665-019

Job Qty: 2 pcs

Part Name: Cable Guard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/6/19

Created By: Linda Lacelle

Type: ~~SOLD~~ *Aug 20*

Description:

Note: DWG REV G SHEET 3 IPP REV:A 11.11.08 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	8/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DART
AEROSPACE
Container No: S205876
Part: D205-665-019
Job No: 198518
Serial No/Batch: S205876
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH96-88 Issue Ref: A44-STC SH00563NY 08/08/11, EASA STI

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 832-5200
Email: sales@dartaero.com
www.dartaero.com

120	QC 4	2 pcs	8/6/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
QC 4 - 75						
130	Packaging 3-1 - Stock - B4B	2 pcs	8/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					135	DC - 1 - B4B
DC - 2 - B4B						
140	QC 21 - FG	2 pcs	8/6/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:)Identify and pack for shipping as per PPP D205-665-019

135 - (Document Control)PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-665-019 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-47A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5119158
AN4-50A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5067613
D2570	Bushing	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	5107896812/5113921x2
D4445-1	Cable Guard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135820
D4506-1	Washer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5702740
MS21042L4	Nut	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5202668

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-47A	8	23	0
	AN4-50A	2	23	0
	D2570	20	261	0
	D4445-1	2	7	0
	D4506-1	2	0	0
	MS21042L4	10	2,798	0

Part Specifications

Specifications could not be found.

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	PART NUMBER	DESCRIPTION
X					D205-665-011	CABLE GUARD INSTALLATION
	X				D205-665-013	CABLE GUARD INSTALLATION
		X			D205-665-015	CABLE GUARD INSTALLATION
			X		D205-665-017	CABLE GUARD INSTALLATION
				X	D205-665-019	CABLE GUARD INSTALLATION
1					D2886-1	GUARD
	1				D2886-3	GUARD
			1		D3990-1	GUARD
		1			D2916-1	GUARD
		1			D2916-3	GUARD
		1			D2916-5	GUARD
		1			D2916-7	GUARD
		4			D2915	BUSHING
1		2	1		D2529	WASHER
6	6	8	2	10	D2570	BUSHING
				1	D4445-1	GUARD
				1	D4506-1	WASHER
4	3	4	2	4	AN4-47A	BOLT
				1	AN4-50A	
		4			AN4-55A	BOLT
4	3	8	2	5	MS21042L4 (OR -4)	NUT
1		2	1		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg
D205-665-019	4.81 lb 2.18 kg	118.7 in 3.01 m	571 in-lb 6.56 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 12.04.25
CERT. NO.: SH96-86
ISSUE NO.: 3

DESIGN	<u>[Signature]</u>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>[Signature]</u>		
CHECKED	<u>[Signature]</u>	DRAWING NO.	REV. G
MFG. APPR.	N/A	D205-665	SHEET 3 OF 10
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	CABLE GUARD INSTALLATION	NTS
DATE	12.04.25	COPYRIGHT © 1999 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	